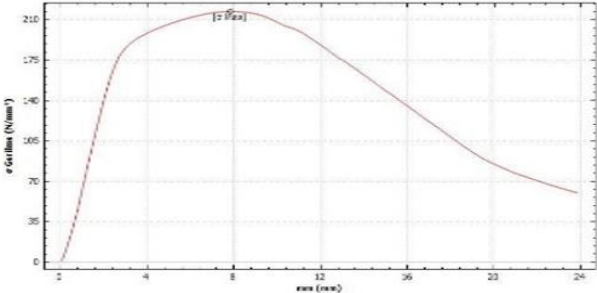
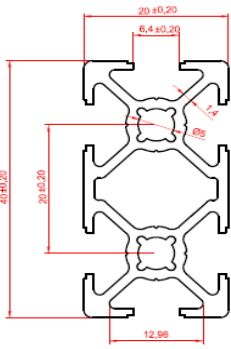
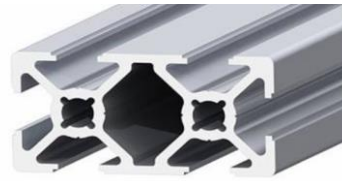
 <b>DOĞUŞ KALIP</b> METAL VE FORM SANAYİ DİŞ TİC. A.Ş.	<b>KALİTE UYGUNLUK BELGESİ</b> (QUALITY CONFORMITY CERTIFICATE)				Rapor No (Report No)	2024-01							
					Rapor Tarihi (Report Date)	24.1.2024							
ÜRÜN TANIMI (DESCRIPTION OF THE GOODS)	20x40 Sigma Profil K6 20x40 Sigma Profile C6				MÜŞTERİ MALZEME NO. (ITEM'S NUMBER)	1.1.06.020040.01							
MATERYAL (Material)	6063 T5				STANDART (STANDARD)	EN 10204-3.1B							
KİMYASAL ANALİZ (CHEMICAL COMPOSITION) %	AL	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti				
minimum (min.)	Balance	0,20	0,00	0,00	0,00	0,45	0,00	0,00	0,00				
maksimum (max.)		0,60	0,35	0,10	0,10	0,90	0,10	0,10	0,10				
KONTROL SONUÇLARI (QC RESULTS)	98,800	0,432	0,174	0,005	0,025	0,476	0,003	0,002	0,007				
SONUÇ (RESULT)	OK	OK	OK	OK	OK	OK	OK	OK	OK				
BOYUTLAR (DIMENSIONS)		TOLERANS (TOLERANCE)		KONTROL CİHAZI (CONTROL TOOL)	KONTROL SONUÇLARI (QUALITY CONTROL RESULTS)					SAPMA (DEVIATION)	MIKTAR (QUANTITY)	SONUÇ (RESULT)	AÇIKLAMA (EXPLANATION)
Ölçülecek Değer (Value to Measure)	Olması Gereken Ölçü (The Must Have Size)	min.	mak.		1	2	3	4	5				
1	Ø5	4,80	5,20	Dij. Kumpas	4,96	4,98	5,00	5,01	5,05	0	5	OK	
2	20,00	19,80	20,20	Dij. Kumpas	19,97	20,00	20,12	19,99	20,05	0	5	OK	
3	6,40	6,20	6,60	Dij. Kumpas	6,34	6,36	6,35	6,31	6,37	0	5	OK	
4	1,40	1,20	1,60	Dij. Kumpas	1,48	1,42	1,48	1,50	1,45	0	5	OK	
5	12,96	12,76	13,16	Dij. Kumpas	12,82	12,90	12,81	12,82	12,85	0	5	OK	
6	40,00	39,80	40,20	Dij. Kumpas	40,00	39,97	40,03	40,00	40,03	0	5	OK	
7	20,00	19,80	20,20	Dij. Kumpas	20,00	19,98	19,95	19,95	19,90	0	5	OK	
MEKANİK ÖZELLİKLER (MECHANICAL SPECIFICATIONS)													
Malzeme Kalite Sınıfı (Material Quality Grade)	TEMPER	Akma Mukavemeti (Yield Stress)	Çekme Mukavemeti (Tensile stress)	Sertlik (Hardness)	Eloksal Kaplama (Anodized Coating)								
	-	Mpa	Mpa	Brinell	µm								
	-	min-max 110-175	min-max 150-215	min-max 65-75	min-max 9-18								
6063	T5	150	175	70	11								
<b>Basma Testi Pressing Test</b>   													
Atalet Momenti (Moment of inertia)		Mukavemet Momenti (Moment of resistance)		Alan (Area)	Kütle (Mass)								
Ix	Iy	Wx	Wy	2,61 cm <sup>2</sup>	0,71 kg/m								
1,13 cm <sup>4</sup>	4,17 cm <sup>4</sup>	1,13 cm <sup>3</sup>	2,09 cm <sup>3</sup>										
Bu belge ile ilgili numunelerin test edildiği ve onaylı siparişteki teknik şartlara uygun olduğu teyit edilir. (We confirm that we have tested the samples related to this document and they are convenient to technical conditions at approved order.)				Onaylayan (Approved By) KYS Yöneticisi (Quality Management Representative) Sümeyra YAZ									